



# Warranty and extra cover protection

**B SERIES EURO VI BUS AND COACH ENGINES**

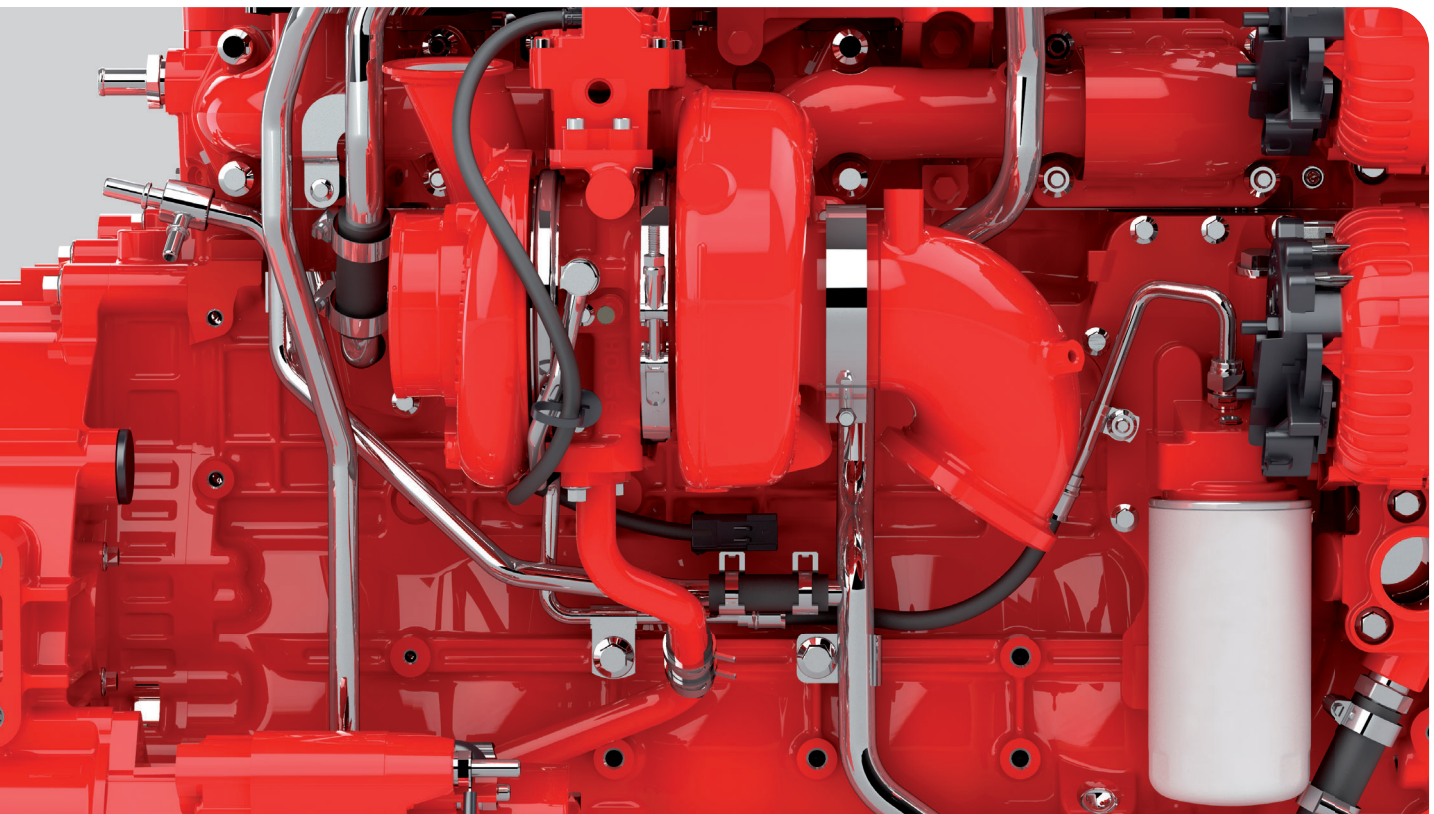
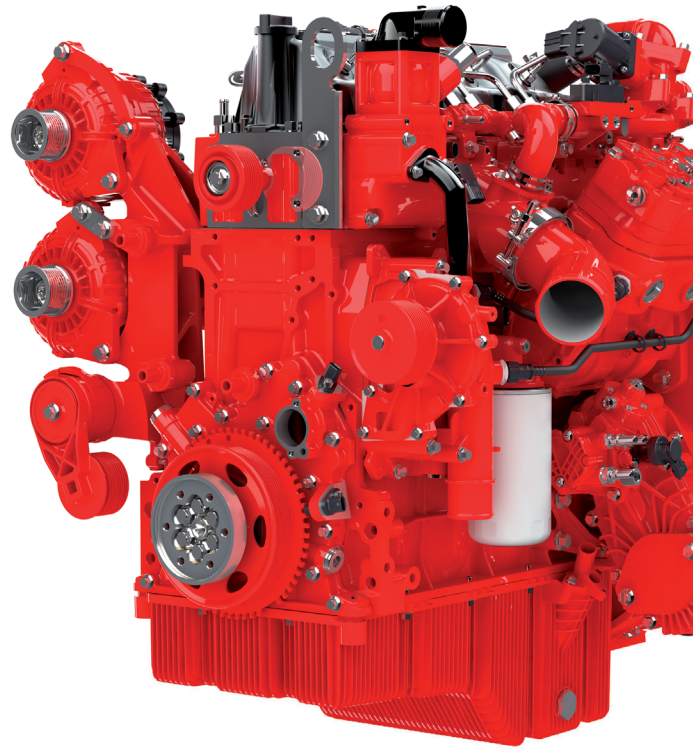


# Your decision to choose a Cummins Engine will always make excellent business sense

Exceptional design and meticulous workmanship go into every product we make.

We stand behind the quality of our B Series Euro VI bus and coach engines with a factory-backed, fully comprehensive Base Engine Warranty for the first two years of operation.

We know that your Engine purchase is a long-term investment and so you can count on our Extra Cover Warranty Program to protect your Engine for up to five years from the first date in service. Cummins Extra Cover Warranty for the B4.5 and B6.7 Engines offers you a highly cost-effective choice of coverage options to enhance your choice of Cummins to power your fleet.





## Your two year Base Engine Warranty

The two year Base Engine Warranty applies to new Euro VI certified B4.5 and B6.7 Engines sold by Cummins used in all bus and coach categories worldwide. The Warranty is made to all Owners in the chain of distribution and Coverage continues to all subsequent Owners until the end of the period of Coverage.

The Base Engine Warranty covers any failures of the Engine which result, under normal use and service, from a defect in material or factory workmanship (Warrantable Failure). This Coverage begins with the sale of the Engine by Cummins and ends two years after the date of delivery

of the Engine to the first user, regardless of kilometres distance accumulated and includes all Cummins Engine Genuine Parts and Labour needed to repair any Warrantable Failure.

Exhaust Aftertreatment components included in the Cummins Critical Parts List (CPL) and marked with a Cummins part number are covered under the Base Engine Warranty.

The Base Engine Warranty is subject to the specific responsibilities, limitations and exclusions detailed in this Warranty brochure. Please ensure you are aware of these conditions.

# Extend your Warranty up to five years with Extra Cover

The proven, long term reliability of Cummins B4.5 and B6.7 Euro VI Engines in bus and coach applications has enabled Cummins to offer a very competitive Extra Cover Warranty program extending for up to 3 years beyond the initial year Base Engine Warranty. This offers an attractive, low cost investment in a warranty program with pricing that includes parts and labour with no deductibles, enabling operators to protect their engine assets from unexpected costs.

Cummins Extra Cover Warranty is available for up to six months from the first day in service of the new engine, and can be purchased in either UK Pounds, Euros or US Dollars. Operators have the flexibility to choose Engine cover for the third, fourth or fifth year in service and can also select from a total kilometres option which relates the price to the expected duty cycle to suit your fleet up to a maximum of 450,000 km (279,617 miles).

Extra Cover provides for the replacement of all parts and used in rectifying a Warrantable Failure, not due to normal wear and tear, accidental damage, abuse or neglect plus the cost of labour, including engine removal, repair and replacement.

Cummins Warranties, including the Extra Cover Plus Warranty are fully transferable to a subsequent owner.

The benefits of Extra Cover are available for Euro VI B4.5 and B6.7 engines in all bus and coach categories domiciled in the European Union, the UK and other European countries\*, Turkey and Israel. Extra Cover may also be available for other countries upon application.

\*Other European countries covered are Albania, Bosnia and Herzegovina, Iceland, Kosovo, Liechtenstein, North Macedonia, Montenegro, Norway, Serbia and Switzerland.

## Extra Cover price list

**Important:** This warranty program pricing includes PARTS and LABOUR and NO DEDUCTIBLES.

	Kilometres	3rd year			4th year			5th year		
		£	€	\$	£	€	\$	£	€	\$
<b>Euro VI B4.5 and B6.7</b>	200,000	676	825	926	771	941	1,057	858	1,047	1,176
	250,000	844	1,030	1,157	965	1,177	1,322	1,072	1,308	1,469
	300,000	1,043	1,236	1,388	1,159	1,414	1,588	1,286	1,569	1,762
	400,000							1,659	2,023	2,272
	450,000							1,866	2,277	2,557

UK Pounds: £, Euros: €, US Dollars: \$

The Extra Cover prices shown above are applicable up to December 31, 2021 and may then be subjected to change. An additional administration fee may be applicable to purchase Extra Cover Warranty, dependent on the point of purchase. Please contact your account representative or local distributor for details.

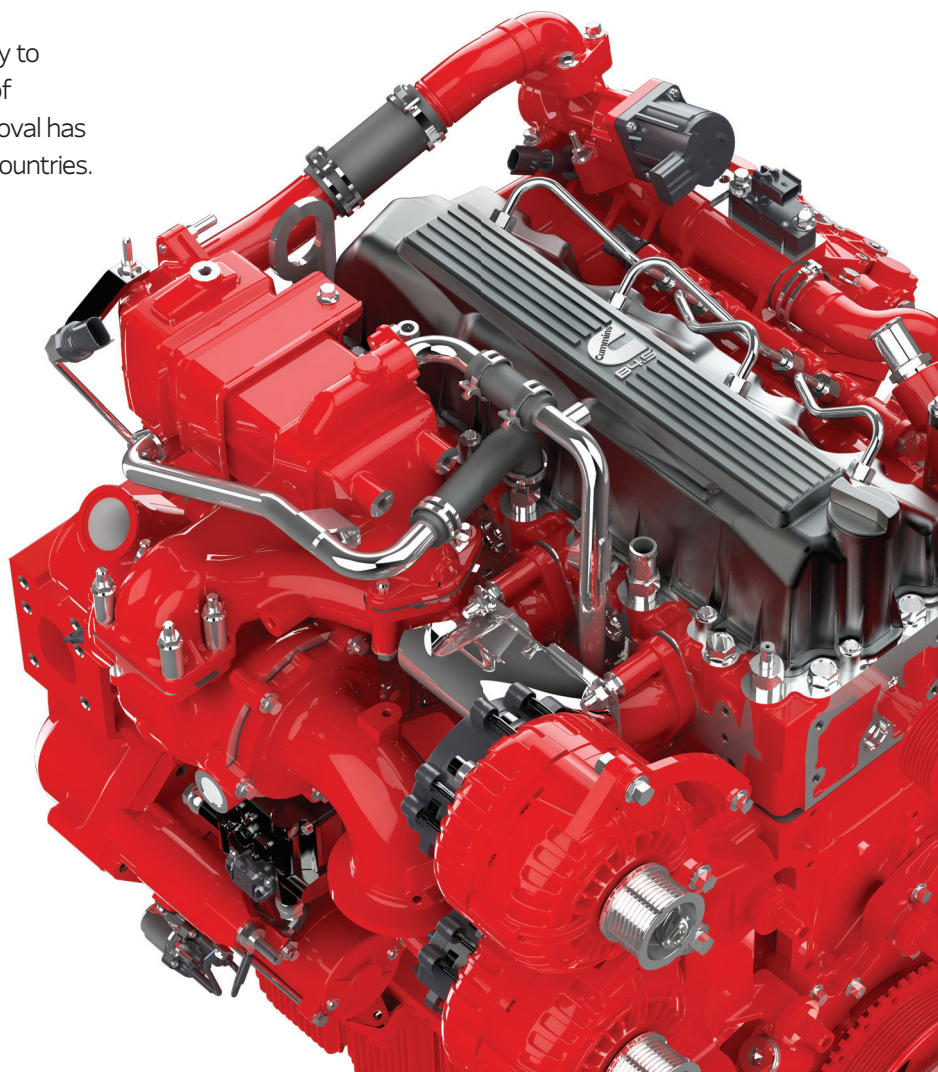
## Extra Cover exclusions

The Extra Cover Warranty offers Operators the option to continue much of the coverage provided by the Base Engine Warranty through to five years or up to a maximum of 450,000 km (279,617 miles), subject to the following exclusions:

- The Extra Cover Warranty does not apply to the Engine fuel system, the exhaust aftertreatment system, the electronic controls or the Electronic Control Module (ECM).
- The Extra Cover Warranty does not apply to accessories which bear the name of another company. Such non-warranted accessories include but are not limited to: alternators, starters, fans, air conditioning compressors, clutches, filters, transmissions, torque convertors, vacuum pumps, power steering pumps and air compressors.
- The Extra Cover Warranty does not apply to the Cummins branded starter motor used as part of the engine Stop/Start system. The Cummins starter motor is covered for the duration of the two year Base Engine Warranty, or up to a maximum of 180,000 Stop/Start events, whichever occurs first, as recorded by the engine ECM.
- The Extra Cover Warranty does not apply to Euro VI Engines being operated outside of Europe, Turkey or Israel, unless prior approval has been agreed with Cummins for specific countries.

## How to apply for Extra Cover

To apply for the Extra Cover Warranty, you will need the engine serial number, the first date in service of the engine and confirmation of your preferred warrantable years and distance cover. Please contact your vehicle dealer or Cummins representative within the first six months of the first date in service of your Engine. Please see the Warranty responsibilities and limitations detailed in this brochure before your purchase.



## Cummins responsibilities

### During the Base Engine and Extra Cover Warranty

Cummins will pay for all parts and labour needed to repair the damage to the Engine resulting from a Warrantable Failure. Cummins will pay for the lubricating oil, antifreeze, filter elements, belts, hoses and other maintenance items that are not reusable due to the Warrantable Failure.

Cummins will pay for reasonable labour costs for Engine removal and reinstallation when necessary to repair a Warrantable Failure. Cummins will pay reasonable costs for towing a vehicle disabled by a Warrantable Failure to the nearest authorised repair location.

Cummins will pay reasonable costs for mechanics to travel to and from the location of the vehicle, including meals, mileage and lodging, when the repair is performed at the site of the failure.

Cummins will not pay for failures due to normal wear and tear, accidental damage, abuse or neglect. Cummins is not responsible for failures caused by not taking the necessary diagnostics or service action when an engine or aftertreatment warning lamp is activated.



## Owner responsibilities

### During the Base Engine and Extra Cover Warranty

Owner is responsible for the cost of lubricating oil, antifreeze, filter elements and other maintenance items replaced during Warranty repairs unless such items are not reusable due to the Warrantable Failure.

Owner is responsible for the cost of all parts required for the repair except for the defective Covered Part and any Covered Part damaged by a Warrantable Failure of the defective Covered Part.

Owner is responsible for the operation and maintenance of the Engine as specified in the applicable Cummins Operation and Maintenance Manuals. Owner is also responsible for providing proof that all recommended maintenance has been performed.

Before the expiration of the applicable Warranty, Owner must notify a Cummins distributor, authorised dealer or other repair location approved by Cummins of any Warrantable Failure and make the Engine available for repair by such facility. Service locations are listed on the Cummins Worldwide Service Locator at [cummins.com](http://cummins.com).

Owner is responsible for communication of expenses, meals, lodging and similar costs incurred as a result of a Warrantable Failure. Owner is responsible for non-Engine repairs and for "downtime" expenses, fines, cargo damage, all applicable taxes, all business costs and other losses resulting from a Warrantable Failure.



# Limitations

## During the Base Engine and Extra Cover Warranty

**Fuel and fluids:** Engines with a Euro VI emissions certification must be operated using only diesel fuel having no more than 10 ppm (parts per million) as per the maximum sulphur content as listed on the Engine dataplate. Cummins is not responsible for failures caused by incorrect oil, fuel or AdBlue diesel exhaust fluid or by water, dirt or other contaminants in the fuel, oil or AdBlue diesel exhaust fluid.

Failure to use the specified fuel as listed in the Cummins Fuel Bulletin #3379001 (Cummins Inc. Required Diesel Fuel Specifications) can damage the Engine and Exhaust Aftertreatment System within a short period of time. This damage could cause the Engine to become inoperable and failures attributable to the use of incorrect fuels will be denied Warranty Coverage. Fuel specifications also need to comply with the European EN590 fuel regulation for automotive diesel fuel for Warranty eligibility. The B4.5 and B6.7 can be operated on biodiesel fuel up to B20 blend or HVO (Hydrated Vegetable Oil) renewable fuel conforming to the standards stated in the Cummins Fuel Bulletin.

**Wear and tear:** The Warranty does not provide for the replacement of parts or the cost of labour due to normal wear and tear, or due to accidental damage of the Engine or Exhaust Aftertreatment System. Failures of belts and hoses supplied by Cummins are covered for the first year from the date of delivery of the Engine to the first user. The starter motor used as part of the Cummins Stop/Start system is covered for the duration of the two year Base Engine Warranty, or up to a maximum of 180,000 engine Stop/Start events, whichever occurs first, as recorded by the engine ECM.

**Abuse or neglect:** Cummins is not responsible for failures or damage resulting from what Cummins determines to be abuse or neglect, including, but not limited to: operation without adequate coolants or lubricants; over fuelling; over speeding; lack of maintenance of lubricating, cooling or intake systems; improper storage, starting, warm-up, run-in or shutdown practices; unauthorised modifications of the Engine. Any unauthorised

modifications to the Exhaust Aftertreatment System could negatively effect emissions certification and void the Warranty. Cummins Inc. reserves the right to interrogate Electronic Control Module (ECM) data for purposes of failure analysis.

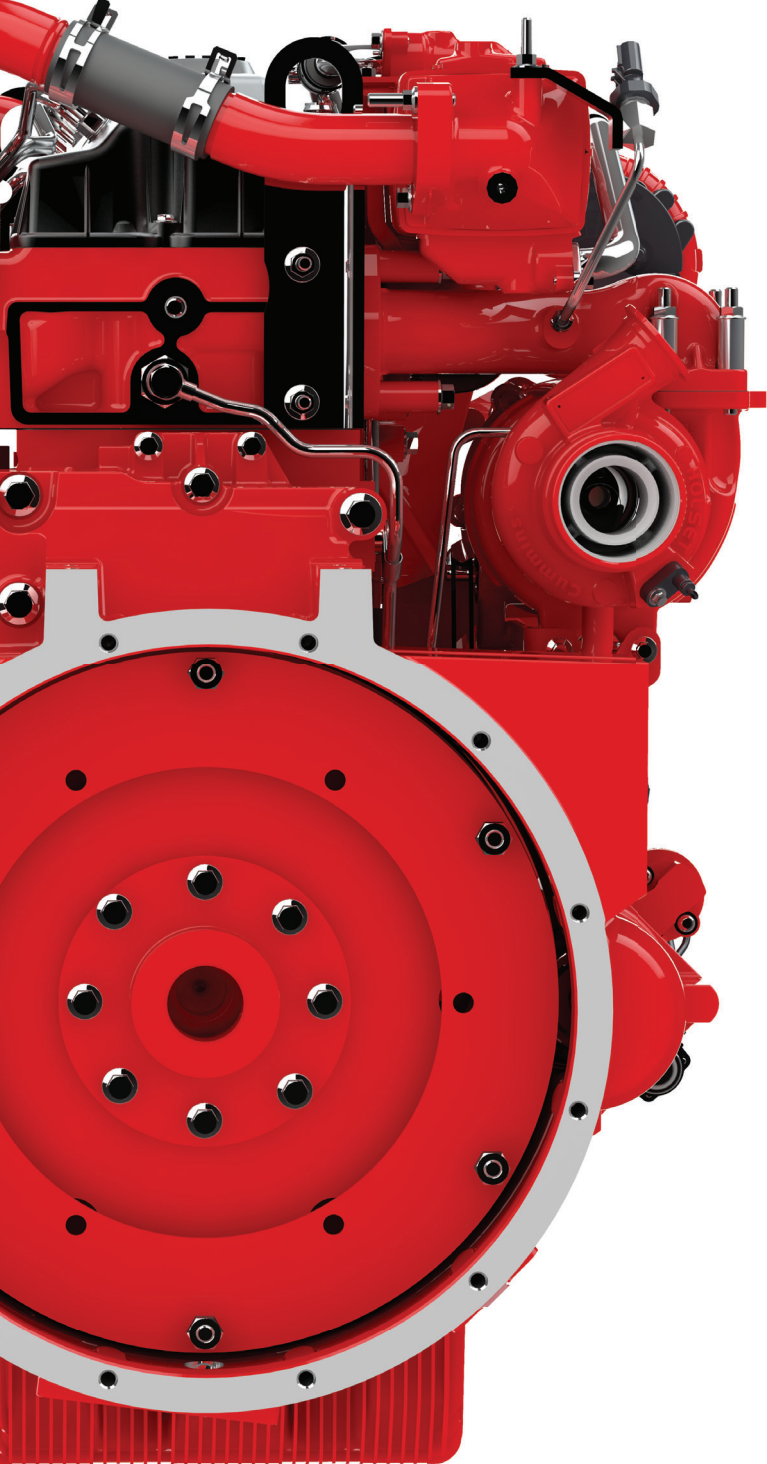
**Oil consumption:** In the event of excessive oil consumption for B Series Engines, this is covered for the duration of the Base Engine Warranty or 100,000 miles (160,935 kilometres) or 7,000 hours from the date of delivery of the Engine to the first user, whichever occurs first. Before a claim for excessive oil consumption will be considered, Owner must submit adequate documentation to show that consumption exceeds Cummins published standards.

**Approved parts:** Parts used to repair a Warrantable Failure may be new Cummins parts, Cummins approved rebuilt parts or repaired parts. Cummins is not responsible for failures resulting from the use of parts not approved by Cummins. A new Cummins or Cummins approved rebuilt part used to repair a Warrantable Failure assumes the identity of the part it replaced and is entitled to the remaining Coverage.

## General Warranty Conditions

- Cummins does not cover normal wear or tear of Covered Parts.
- Cummins is not responsible for incidental or consequential damages.
- The Sole Legal Warranties made by Cummins in regard to these engines are detailed within the Worldwide Warranty and Extra Cover Warranty bulletins provided at the time of engine purchase and supplied with the Engine Operation and Maintenance Manual. Cummins makes no other legal Warranties, expressed or implied, or of merchantability or fitness for a particular purpose.

All Cummins Warranties are subject to responsibilities, limitations and exclusions and may be amended by Cummins from time to time. Cummins Warranty give you specific legal rights, and you may also have other rights which vary from country to country.



Cummins Inc.  
Box 3005  
Columbus, IN 47202-3005  
U.S.A.

[cummins.com](http://cummins.com)

Bulletin 5600665 Produced in U.K. Rev. 12/24  
©2024 Cummins Inc.