



**CUMMINS INC.**  
 Charleston, SC 29405  
 Marine Performance Curves  
[marine.cummins.com](http://marine.cummins.com)

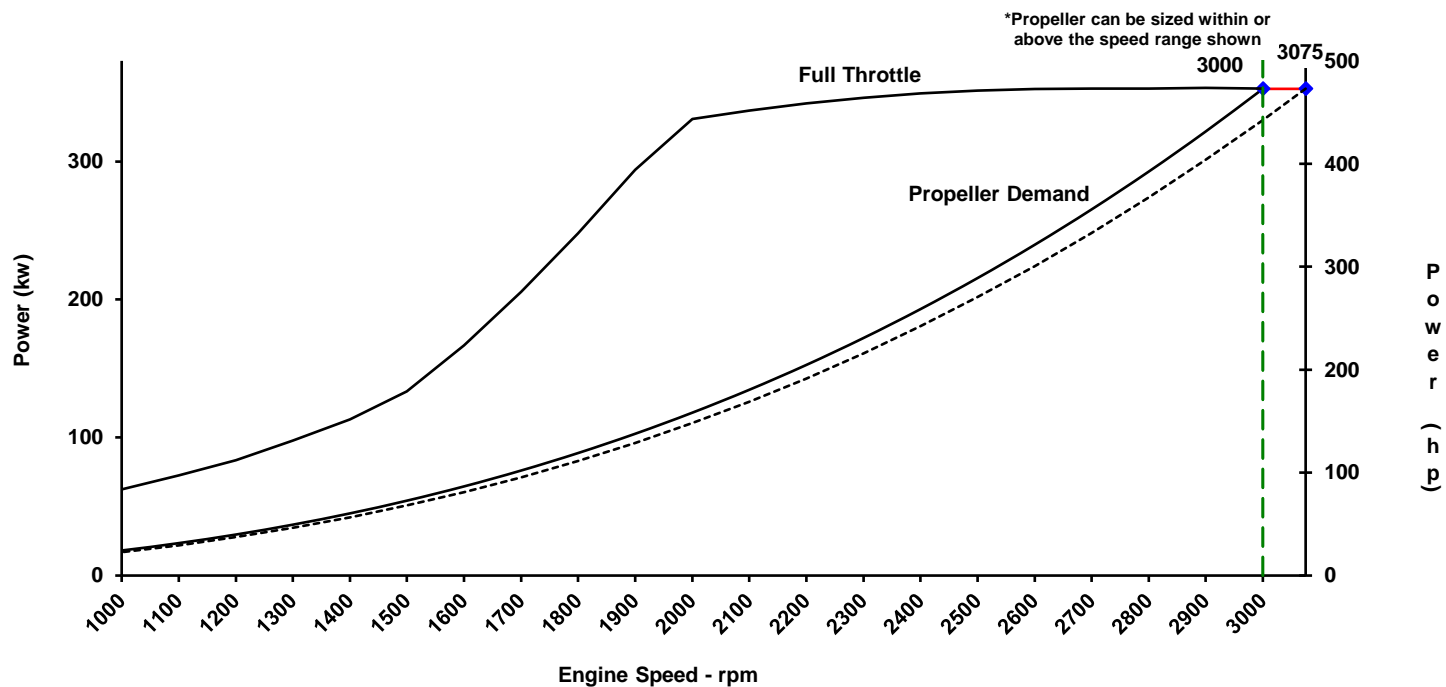
Basic Engine Model <b>QSB 6.7 INT</b>	Curve Number: <b>M-95035</b>	
Engine Configuration <b>D313011MX03</b>	CPL Code: <b>4191</b>	Date: <b>29-Jan-15</b>

Displacement: **6.7 liter [408 in³]**  
 Bore: **107 mm [4.21 in]**  
 Stroke: **124 mm [4.88 in]**  
 Cylinders: **6**  
 Fuel System: **Cummins High Pressure Common Rail**

Rated Power: **353 kw [473 bhp, 480 mhp]**  
 Rated Speed: **3000 rpm**  
 Rating Type: **Intermittent Duty**  
 Aspiration: **Turbocharged / Sea Water Aftercooled**

CERTIFIED: This diesel engine complies with or is certified to the following agencies requirements:

- EPA Tier 3 - Model year requirements of the EPA marine regulation (40CFR1042)
- EU Stage IIIa - EC Nonroad Mobile Machinery Directive (2004/26/EC)
- IMO Tier II (Two) NOx requirements of International Maritime Organization (IMO), MARPOL 73/78 Annex VI, Regulation 13



Speed	Full Throttle				Propeller Demand					
	Power		Torque		Power		Torque		Fuel Consumption	
	kw	(hp)	N·m	(ft·lb)	kw	(hp)	N·m	(ft·lb)	L/hr	(gal/hr)
rpm										
3075	353	(473)	1123	(808)						
3000	353	(473)	1123	(828)	353	(473.0)	1123	(828.1)	91.9	(24.3)
2900	353	(474)	1163	(858)	319	(427.3)	1049	(773.8)	81.5	(21.5)
2800	353	(473)	1203	(887)	287	(384.6)	978	(721.3)	72.2	(19.1)
2700	353	(473)	1247	(920)	257	(344.8)	909	(670.7)	64.0	(16.9)
2600	353	(473)	1295	(955)	230	(307.9)	843	(622.0)	57.4	(15.2)
2500	351	(471)	1342	(990)	204	(273.7)	780	(575.0)	51.6	(13.6)
2400	349	(468)	1390	(1025)	181	(242.2)	719	(530.0)	46.0	(12.1)
2300	346	(464)	1437	(1060)	159	(213.1)	660	(486.7)	40.2	(10.6)
2200	342	(459)	1485	(1095)	139	(186.5)	604	(445.3)	35.3	(9.3)
2100	337	(452)	1532	(1130)	121	(162.2)	550	(405.8)	31.1	(8.2)
2000	331	(444)	1580	(1165)	105	(140.1)	499	(368.0)	27.1	(7.2)
1900	294	(394)	1478	(1090)	90	(120.2)	450	(332.1)	23.2	(6.1)
1800	248	(332)	1315	(970)	76	(102.2)	404	(298.1)	19.7	(5.2)
1700	206	(276)	1155	(852)	64	(86.1)	361	(265.9)	16.6	(4.4)
1600	167	(224)	995	(734)	54	(71.8)	319	(235.5)	13.9	(3.7)
1500	134	(179)	850	(627)	44	(59.1)	281	(207.0)	11.5	(3.0)

**\* Cummins Full Throttle Requirements:**

- Engine achieves or exceeds rated rpm at full throttle under any steady operating condition
- Engine achieves or exceeds rated rpm when accelerating from idle to full throttle

Rated Conditions: Ratings are based upon ISO 15550 reference conditions; air pressure of 100 kPa [29.612 in Hg], air temperature 25deg. C [77 deg. F] and 30% relative humidity. Member NMMA. Unless otherwise specified, tolerance on all values is +/-5%. Values from engine control modules and displayed on instrument panels are not absolute. Tolerance varies, but is generally less than +/-5% when operating within 30% of rated power.

Full Throttle curve represents power at the crankshaft for mature gross engine performance corrected in accordance with ISO 15550. Propeller Curve represents approximate power demand from a typical propeller. Propeller Shaft Power is approximately 3% less than rated crankshaft power after typical reverse/reduction gear losses and may vary depending on the type of gear or propulsion system used.

Fuel Consumption is based on fuel of 35 deg. API gravity at 16 deg C [60 deg. F] having LHV of 42,780 kJ/kg [18390 Btu/lb] and weighing 838.9 g/liter [7.001 lb/U.S. gal].

Intermittent Duty (INT): Intended for intermittent use in variable load applications where full power is limited to two hours out of every eight hours of operation. Also, reduced power operations must be at or below 200 rpm of the maximum rated rpm. This rating is an ISO 15550 fuel stop power rating and is for applications that operate less than 1,500 hours per year.

TECHNICAL DATA DEPT.

CHIEF ENGINEER

# Propulsion Marine Engine Performance Data

Curve No. M-95035  
 DS: D31-MX-2  
 CPL: 4191  
 DATE: 29-Jan-15

## General Engine Data

Engine Model .....		QSB 6.7 INT
Rating Type .....		Intermittent Duty
Rated Engine Power .....	kW [hp]	353 [473]
Rated Engine Speed .....	rpm	3000
Rated Power Production Tolerance .....	±%	5
Rated Engine Torque .....	N·m [lb·ft]	1123 [828]
Peak Engine Torque @ 2000 rpm.....	N·m [lb·ft]	1580 [1165]
Brake Mean Effective Pressure .....	kPa [psi]	2109 [306]
Indicated Mean Effective Pressure.....	kPa [psi]	2109 [306]
Maximum Allowable Engine Speed .....	rpm	3085

## Maximum Continuous Torque Capacity from Front of Crank Specifications

Maximum Torque Capacity from Front of Crank <sup>2</sup> .....	N·m [lb·ft]	995 [734]
Compression Ratio .....		16.5:1
Piston Speed .....	m/sec [ft/min]	12.4 [2441]
Firing Order .....		1-5-3-6-2-4
Weight (Dry) - Engine With Heat Exchanger System - Average.....	kg [lb]	658 [1450]

## Governor Settings

Default Droop Value.....	Refer to MAB 2.04.00-03/23/2006 for Droop explanation	0%
High Speed Governor Break Point.....	rpm	3075
Minimum Idle Speed Setting .....	rpm	600
Normal Idle Speed Variation .....	±rpm	10
High Idle Speed Range Minimum .....	rpm	3070
Maximum .....	rpm	3080

## Noise and Vibration

Average Noise Level - Top	(Idle).....	dBA @ 1m	75
	(Rated) .....	dBA @ 1m	100
Average Noise Level - Right Side	(Idle).....	dBA @ 1m	75
	(Rated) .....	dBA @ 1m	100
Average Noise Level - Left Side	(Idle).....	dBA @ 1m	76
	(Rated) .....	dBA @ 1m	102
Average Noise Level - Front	(Idle).....	dBA @ 1m	76
	(Rated) .....	dBA @ 1m	101

## Fuel System<sup>1</sup>

Avg. Fuel Consumption - ISO 8178 E3 Standard Test Cycle .....	l/hr [gal/hr]	61.7 [16.3]
Fuel Consumption at Rated Speed .....	l/hr [gal/hr]	91.8 [24.3]
Approximate Fuel Flow to Pump .....	l/hr [gal/hr]	215.8 [57.0]
Maximum Allowable Fuel Supply to Pump Temperature .....	°C [°F]	60.0 [140]
Approximate Fuel Flow Return to Tank .....	l/hr [gal/hr]	124.0 [32.7]
Approximate Fuel Return to Tank Temperature .....	°C [°F]	79.5 [175]
Maximum Heat Rejection to Drain Fuel .....	kW [Btu/min]	2.3 [130]
Fuel Pressure - Pump Out/Rail . INSITE Reading .....	kPa [psi]	177099 [25,686]

TBD= To Be Determined

N/A = Not Applicable

N.A. = Not Available

<sup>1</sup> Unless otherwise specified, all data is at rated power conditions and can vary ± 5%.

<sup>2</sup> No rear loads can be applied when the FPTO is fully loaded. Max PTO torque is contingent on torsional analysis results for the specific drive system. Consult Installation Direction Booklet for Limitations.

<sup>3</sup> Heat rejection to coolant values are based on 50% water/50% ethylene glycol mix and do NOT include fouling factors. If sourcing your own cooler, a service fouling factor should be applied according to the cooler manufacturer's recommendation.

<sup>4</sup> Consult option notes for flow specifications of optional Cummins seawater pumps, if applicable.

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## Air System<sup>1</sup>

Intake Manifold Pressure .....	kPa [in Hg]	241 [71]
Intake Air Flow .....	l/sec [cfm]	444 [940]
Heat Rejection to Ambient .....	kW [Btu/min]	27 [1558.9]

## Exhaust System<sup>1</sup>

Exhaust Gas Flow .....	l/sec [cfm]	919 [1,947]
Exhaust Gas Temperature (Turbine Out) .....	°C [°F]	425 [796]
Exhaust Gas Temperature (Manifold) .....	°C [°F]	677 [1,250]

## Emissions (in accordance with ISO 8178 Cycle E3)

NO <sub>x</sub> (Oxides of Nitrogen) .....	g/kw·hr [g/hp·hr]	4.86 [3.62]
HC (Hydrocarbons) .....	g/kw·hr [g/hp·hr]	0.15 [0.11]
CO (Carbon Monoxide) .....	g/kw·hr [g/hp·hr]	0.47 [0.35]
PM (Particulate Matter) .....	g/kw·hr [g/hp·hr]	0.05 [0.04]
CO <sub>2</sub> (Carbon dioxide) .....	g/kw·hr [g/hp·hr]	663.00 [494.40]
CH <sub>4</sub> (Methane) .....	g/kw·hr [g/hp·hr]	0.01 [0.00]

## Cooling System<sup>1</sup>

Sea Water Pump Specifications .....	MAB 0.08.17-07/16/2001	
Pressure Cap Rating .....	kPa [psi]	103 [15]
Max. Coolant Outlet Pressure from the Engine.....	kPa [psi]	414 [60]
Max. Pressure Drop Across Any External Cooling System Circuit .....	kPa [psi]	34 [5]

## Sea Water Aftercooled Engine (SWAC)

Coolant Flow to Engine Heat Exchanger .....	l/min [gal/min]	N/A [N.A.]
Standard Thermostat Operating Range (Start to Open) .....	°C [°F]	71 [160]
Standard Thermostat Operating Range (Full Open) .....	°C [°F]	83 [182]
Heat Rejection to Engine Coolant <sup>3</sup> .....	kW [Btu/min]	N/A [N.A.]

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N/A = Not Applicable

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- <sup>1</sup> Unless otherwise specified, all data is at rated power conditions and can vary ± 5%.
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