

HHP ENGINE CYLINDER HEAD REPAIR KIT (DIESEL)



K19/38/50 - 5473400 (MAXIMUM LIFE)

APPLICATION: PRIME GENERATOR, MINING, MARINE

Part Number	Description	Quantity
3803518	Valve, Intake (Premium)	2
3803528	Valve, Exhaust (Premium)	2
3202210	Guide, Valve Stem	4
3086192	Insert, Valve	2
3086193	Insert, Valve	2
205094	Retainer, Valve Spring	4
3640315	Rotator, Valve	4
3643725	Spring, Valve	4

K19/38/50 - 5473399 (LIGHT DUTY)

APPLICATION: STANDBY GENERATOR

Part Number	Description	Quantity
3803515	Valve, Intake (Lite)	2
3803529	Valve, Exhaust (Lite)	2
3086192	Insert, Valve	2
3202210	Guide, Valve Stem	4
3086193	Insert, Valve	2
3640315	Rotator, Valve	4
3643725	Spring, Valve	4

K19/38/50 - 5472948 (EXTENDED LIFE)

APPLICATION: ALL

Part Number	Description	Quantity
2881836	Valve, Intake	2
3803528	Valve, Exhaust (Premium)	2
3202210	Guide, Valve Stem	4
3086192	Insert, Valve	2
3086193	Insert, Valve	2
205094	Retainer, Valve Spring	4
3640315	Rotator, Valve	4
3643725	Spring, Valve	4

QSK19 - HPI - T1 - 5579046

APPLICATION: ALL

Part Number	Description	Quantity
3641540	Valve, Intake	2
3641542	Valve, Exhaust	2
3641537	Collet, Valve	8
3646200	Guide, Valve Stem	4
3086192	Insert, Valve	2
3086193	Insert, Valve	2
203933	Plug, Expansion	1
205401	Plug, Expansion	8
206224	Plug, Expansion	2
3278093	Plug, Pipe	1
3641536	Retainer, Valve Spring	4
4086649	Rotator, Valve	4
3046201	Seal, O Ring	1
3056415	Seal, O Ring	1
3408282	Seal, Valve Stem	4
3635455	Spring, Valve	4

QSK19/38/50 - MCRS - NON-T4 - 5579045

APPLICATION: ALL

Part Number	Description	Quantity
4986317	Valve, Intake	2
3088389	Valve, Exhaust	2
205091	Collet, Valve	8
4099096	Guide, Valve Stem	4
3086192	Insert, Valve	2
3086193	Insert, Valve	2
203933	Plug, Expansion	1
205401	Plug, Expansion	8
206224	Plug, Expansion	2
205094	Retainer, Valve Spring	4
3640315	Rotator, Valve	4
4099092	Seal, Valve Stem	2
4099093	Seal, Valve Stem	2
3643725	Spring, Valve	4



*For additional information reference [PPC 5555](#)

HHP ENGINE CYLINDER HEAD REPAIR KIT (DIESEL)



QSK45/60 - HPI & MCRS - T1 & T2 - 5473401

APPLICATION: MINING

Part Number	Description	Quantity
4334007	Valve, Intake	2
3641541	Valve, Exhaust	2
3641537	Collet, Valve	8
3646200	Guide, Valve Stem	4
4080326	Insert, Valve	2
4080333	Insert, Valve	2
203933	Plug, Expansion	1
205401	Plug, Expansion	4
3007635	Plug, Expansion	4
4372314	Retainer, Valve Spring	4
4086649	Rotator, Valve	4
3678786	Seal, O Ring	1
3640776	Seal, Tamper Proof	1
4080343	Seal, Valve Stem	2
3408282	Seal, Valve Stem	2
4372408	Spring, Valve	4

QSK45/60 - HPI & MCRS - T1 & T2 - 5473402

APPLICATION: NON-MINING

Part Number	Description	Quantity
4334007	Valve, Intake	2
3641541	Valve, Exhaust	2
3641537	Collet, Valve	8
3646200	Guide, Valve Stem	4
4080326	Insert, Valve	2
4080333	Insert, Valve	2
203933	Plug, Expansion	1
205401	Plug, Expansion	4
3007635	Plug, Expansion	4
3641536	Retainer, Valve Spring	4
4086649	Rotator, Valve	4
3678786	Seal, O Ring	1
3640776	Seal, Tamper Proof	1
4080343	Seal, Valve Stem	2
3408282	Seal, Valve Stem	2
3635455	Spring, Valve	4

QSK23 HPI T1 & T2 - 5473398

APPLICATION: ALL

Part Number	Description	Quantity
4346897	Valve, Intake	2
4346896	Valve, Exhaust	2
4007184	Collet, Valve	8
4347300	Guide, Valve Stem	4
4365155	Insert, Valve	2
4095988	Insert, Valve	2
4007182	Plate, Valve Spring Wear	4
3092396	Plug, Expansion	16
4007183	Retainer, Valve Spring	4
4007185	Seal, Valve Stem	4
4346579	Spring, Valve	4

QSK60G3/G4 - HPI - 5579112

APPLICATION: POWER GENERATION

Part Number	Description	Quantity
4334007	Valve, Intake	2
4380848	Valve, Exhaust	2
3641537	Collet, Valve	8
3646200	Guide, Valve Stem	4
4080326	Insert, Valve	2
4380862	Insert, Valve	2
203933	Plug, Expansion	1
205401	Plug, Expansion	4
3007635	Plug, Expansion	4
3641536	Retainer, Valve Spring	4
4086649	Rotator, Valve	4
3678786	Seal, O Ring	1
3640776	Seal, Tamper Proof	1
3408282	Seal, Valve Stem	2
4080343	Seal, Valve Stem	2
3635455	Spring, Valve	4



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Cummins Inc.
Box 3005
Columbus, IN 47202-3005
U.S.A.

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*For additional information reference [PPC 5555](#)